

Generic Viscosity	Viscosity time ¹	Gravity	Suction	Pressure Feed
Water thin	12- 16 ²	1.1	1.3-1.4	0.7
	17-25	1.2-1.3	1.5	.8-1.0
	25-35	1.5	1.7	1.1
Medium	35-40	1.5-1.7	1.9	1.1 – 1.2
	40-45	1.7		1.2-1.3
	45-55	1.9	2.2	1.3-1.5
Thick	55+	2.2	N/R	1.5-1.7
				1.7-2.2

To convert millimeters to inches multiply by .03937.
 For example 1.3 mm x .03937 = .051”

¹ Measured in a Ford #4 cup
² Water = 12-14 sec. Ford #4